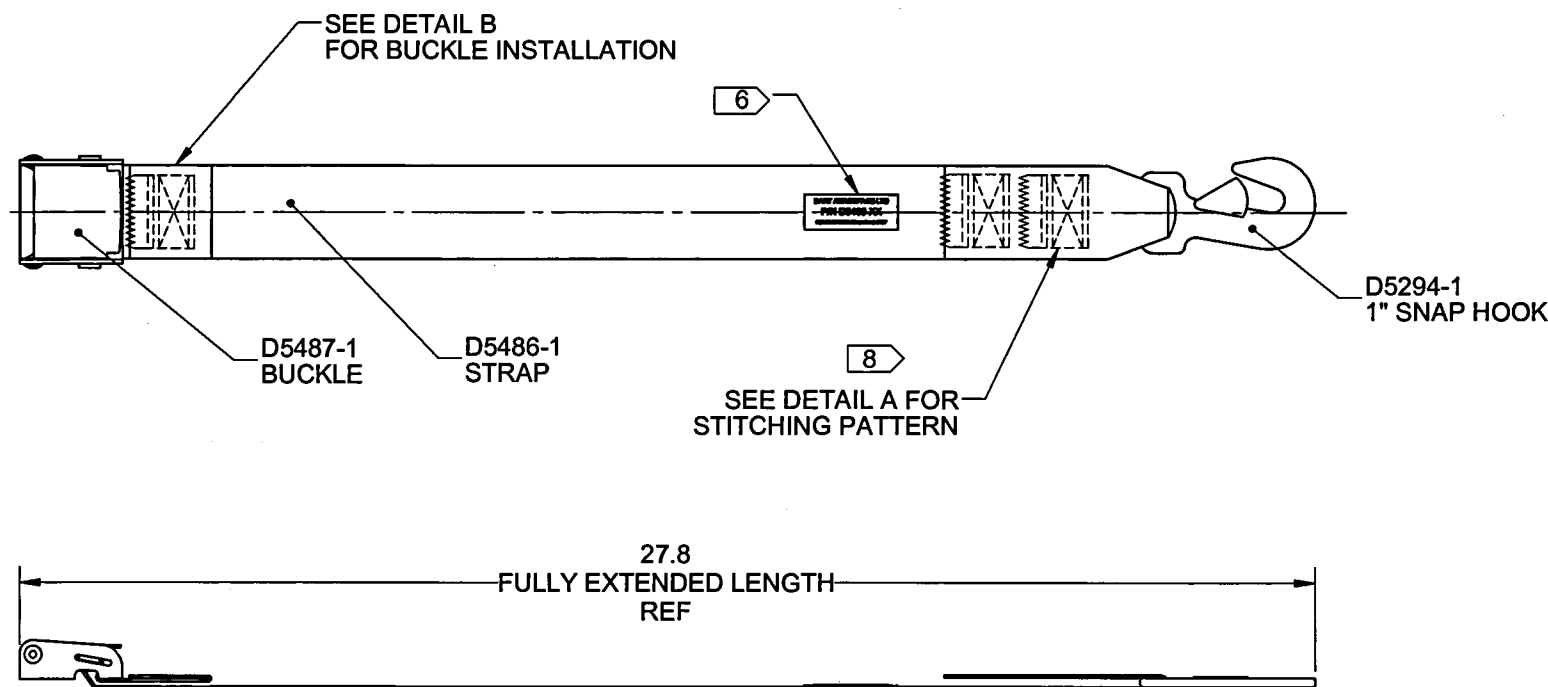


ITEM	QTY -041	P/N	DESCRIPTION
	X	D5486-041	BUCKLE TIE DOWN STRAP ASSY, SIDE
1	1	D5294-1	1" SNAP HOOK
2	1	D5486-1	STRAP
3	1	D5487-1	BUCKLE



D5486-041 BUCKLE TIE DOWN STRAP ASSY, SIDE

NOTES:

- 1) MATERIAL: WEBBING MATERIAL: 2" NYLON, RED WEBBING, PER MIL-W-4088 TYPE XXIV CLASS 1A, (ACCEPTABLE TO SUBSTITUTE BLACK WEBBING FOR RED PER CUSTOMER PREFERENCE)
WEBBING MUST MEET 2.5" HORIZONTAL BURN TEST PER FAR 29.853A3
WEBBING THREAD: V-T-295 TYPE II (OR A-A-59826), CLASS A SIZE 3, NYLON, BLACK
- 2) FINISH: ALL CUT EDGES TO BE HEAT SEALED
- 3) TOLERANCES: +/- 0.13 FOR DIMENSIONS < 2.0
+/- 0.25 FOR DIMENSIONS 2.0 TO < 10.0
+/- 0.50 FOR DIMENSIONS 10.0 TO < 20.0
+/- 0.63 FOR DIMENSIONS 20.0 TO < 40.0
+/- 1.5% FOR DIMENSIONS EQUAL TO OR > 40.0
+/- 5.0° ON ANGLES
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: WITH SEWN ON LABEL "DART AEROSPACE LTD. P/N D5486-041"
- 7) WEIGHT: 0.8 lbs APPROXIMATE
- 8) ALL STITCHING TO BE MACHINE STITCHED IN ACCORDANCE WITH ASTM D6193 TYPE 301, 8-10 STITCHES PER INCH, MINIMUM 0.5" BACK STITCH

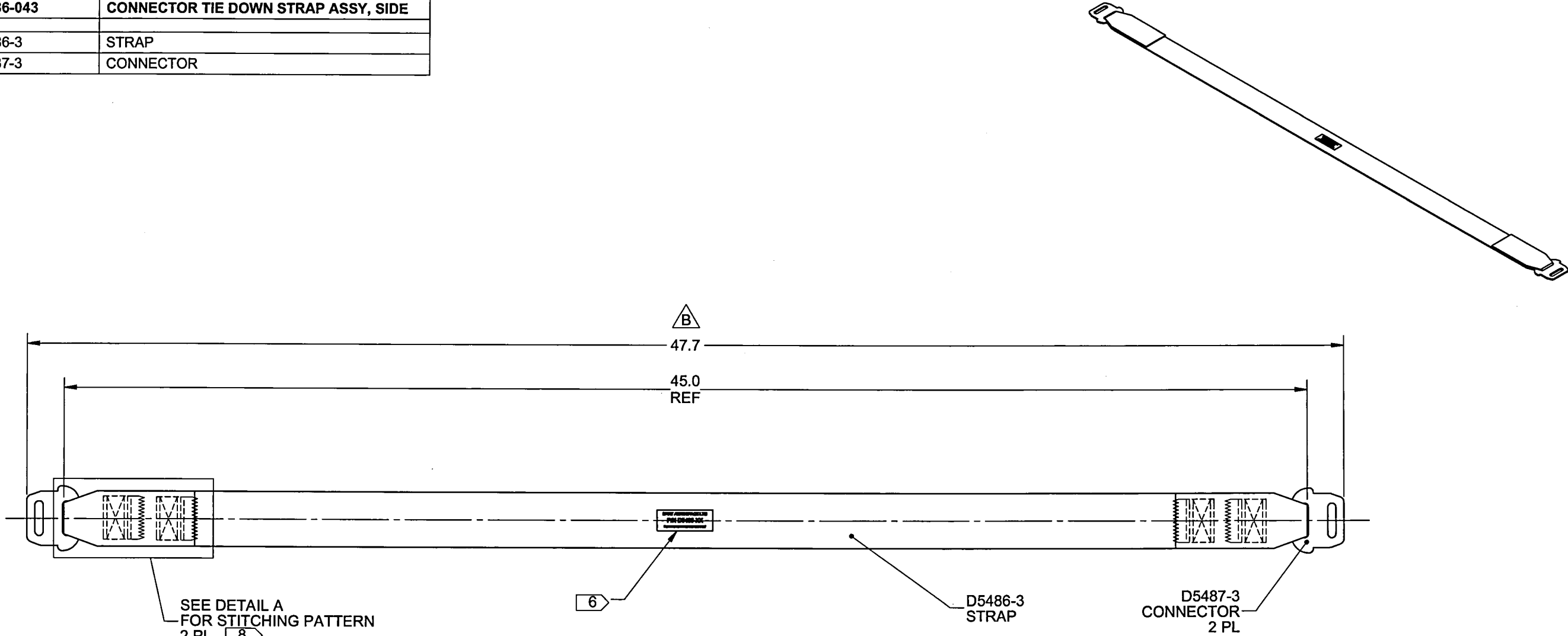
B	SHEETS 1,2 & 3: TOLERANCE BLOCK UPDATED. SHEET 2: 47.7 DIM WAS 67.7, DIM FOR -3 ON SHEET 4 UPDATED ACCORDINGLY. SHEET 3 DETAIL A: ADDED 4.8 DIM A FOR "FOLD BACK" TO HOLD HARDWARE. SHEET 4: ADDED NOTE 8. REASON: FEEDBACK POST TRIAL FIT.	AJS	17.02.08
A	NEW ISSUE	AJS	17.01.23
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	WM	DRAWING NO.	REV. B
MFG. APPR.	DD	D5486	SHEET 1 OF 4
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	SIDE TIE DOWN STRAP ASSY, NET	NTS
DATE	17.02.08	COPYRIGHT © 2017 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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2017-02-10

EN 17-520

APPROVED

ITEM	QTY -043	P/N	DESCRIPTION
	X	D5486-043	CONNECTOR TIE DOWN STRAP ASSY, SIDE
1	1	D5486-3	STRAP
2	2	D5487-3	CONNECTOR



D5486-043 CONNECTOR TIE DOWN STRAP ASSY. SIDE

NOTES:

1) MATERIAL: WEBBING MATERIAL: 2" NYLON, RED WEBBING, PER MIL-W-4088 TYPE XXIV CLASS 1A, (ACCEPTABLE TO SUBSTITUTE BLACK WEBBING FOR RED PER CUSTOMER PREFERENCE)
WEBBING MUST MEET 2.5" HORIZONTAL BURN TEST PER FAR 29.853A3
WEBBING THREAD: V-T-295 TYPE II (OR A-A-59826), CLASS A SIZE 3, NYLON, BLACK

2) FINISH: ALL CUT EDGES TO BE HEAT SEALED

3) TOLERANCES: +/- 0.13 FOR DIMENSIONS < 2.0
+/- 0.25 FOR DIMENSIONS 2.0 TO < 10.0
+/- 0.50 FOR DIMENSIONS 10.0 TO < 20.0
+/- 0.63 FOR DIMENSIONS 20.0 TO < 40.0
+/- 1.5% FOR DIMENSIONS EQUAL TO OR > 40.0
+/- 5.0° ON ANGLES

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: N/A

6) IDENTIFICATION: WITH SEWN ON LABEL "DART AEROSPACE LTD. P/N D5486-043"

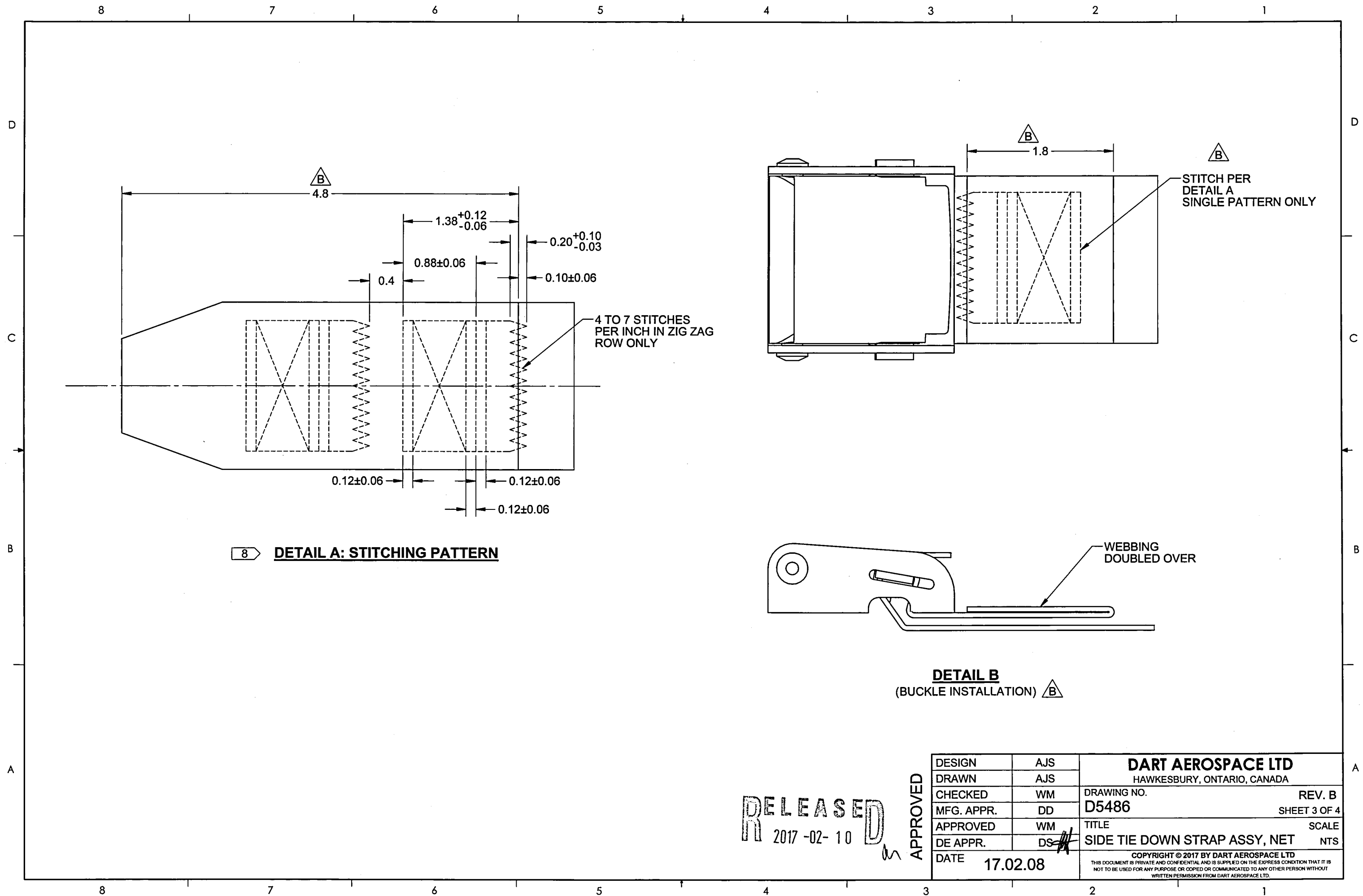
7) WEIGHT: 0.6 lbs APPROXIMATE

8) ALL STITCHING TO BE MACHINE STITCHED IN ACCORDANCE WITH ASTM D6193 TYPE 301, 8-10 STITCHES PER INCH, MINIMUM 0.5" BACK STITCH

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	WM	DRAWING NO.	REV. B
MFG. APPR.	DD	D5486	SHEET 2 OF 4
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	SIDE TIE DOWN STRAP ASSY, NET	NTS
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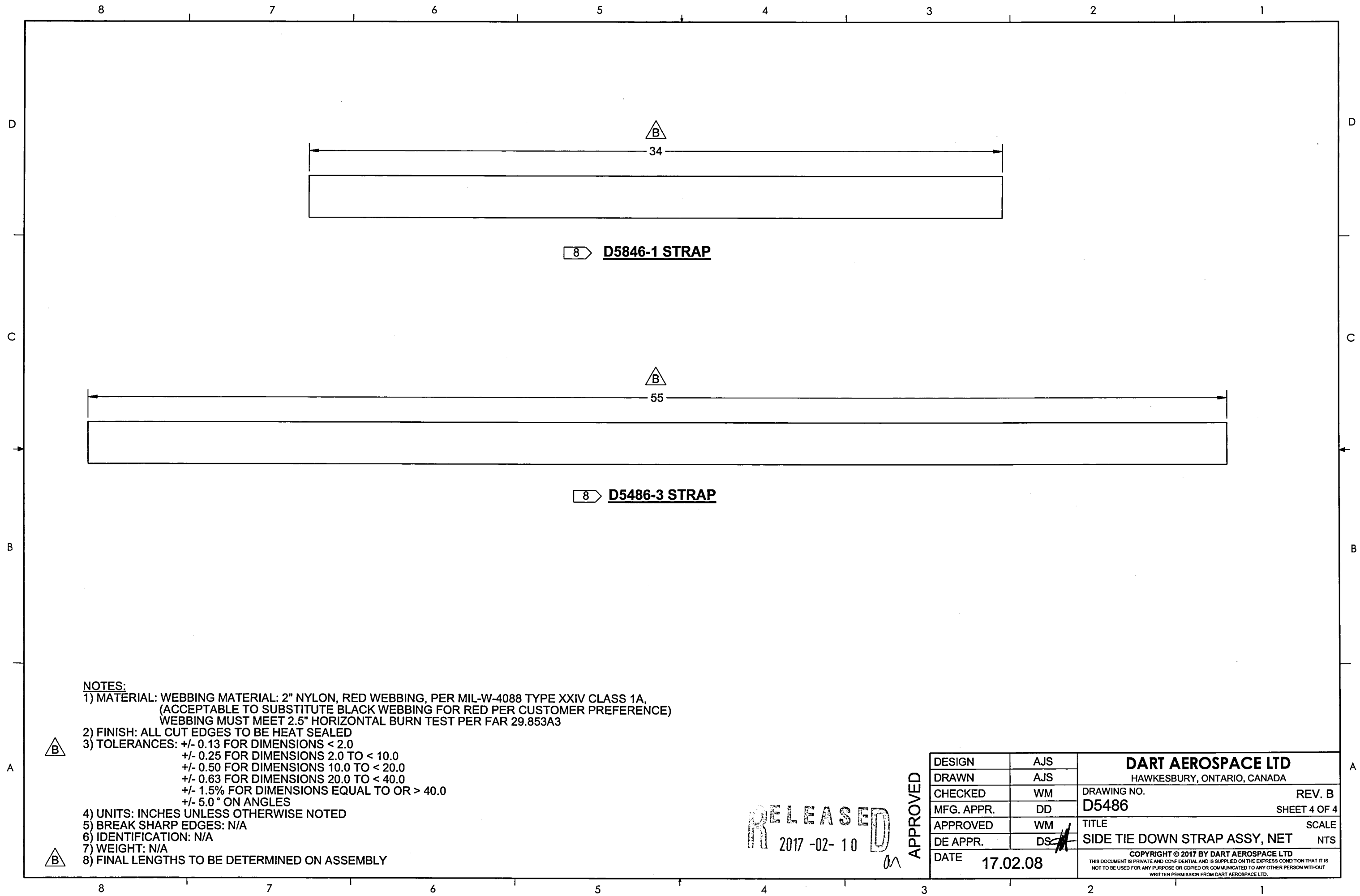
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DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	WM	DRAWING NO. D5486	REV. B
MFG. APPR.	DD		SHEET 3 OF 4
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	SIDE TIE DOWN STRAP ASSY, NET	NTS
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2) FINISH: ALL CUT EDGES TO BE HEAT SEALED
3) TOLERANCES: +/- 0.13 FOR DIMENSIONS < 2.0
 +/- 0.25 FOR DIMENSIONS 2.0 TO < 10.0
 +/- 0.50 FOR DIMENSIONS 10.0 TO < 20.0
 +/- 0.63 FOR DIMENSIONS 20.0 TO < 40.0
 +/- 1.5% FOR DIMENSIONS EQUAL TO OR > 40.0
 +/- 5.0 ° ON ANGLES
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
7) WEIGHT: N/A
8) FINAL LENGTHS TO BE DETERMINED ON ASSEMBLY

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2017-02-10

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DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	WM	DRAWING NO. D5486	REV. B
MFG. APPR.	DD		SHEET 4 OF 4
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	SIDE TIE DOWN STRAP ASSY, NET	NTS
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